

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Tepla® T7235GF

Material Description:

Tepla® T7235GF is a Polyetherketoneketone (PEKK) product filled with 35% glass fiber.

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General				
Material Status	 Commercial: Active 			
	Asia Pacific	• North	n America	
Availability	• Europe	• Latin	Latin America	
	Middle East	 Africa 		
Filler/Reinforcement	 Glass Fiber, 35% Filler by W 	eight/		
Features	High Heat Resistance	• High	Strength	
Appearance	 White 			
Forms	• Forms			
Physical Properties	Typical Value	Unit	Test Method	
Density/Specific Gravity	1.52	g/cm ³	ASTM D792	
Molding Shrinkage - Flow	0.3	%	ASTM D792 ASTM D955	
Water Absorption (24 hr, 23℃)	0.04	%	ASTM D933 ASTM D570	
Water Absorption (24 III, 23 C)	0.04	70	ASTIVI DOTO	
Hardness	Typical Value	Unit	Test Method	
Rockwell Hardness (M-Scale)	103		ASTM D785	
Mechanical Properties	 Typical Value	Unit	Test Method	
Tensile Modulus	13700	MPa	ASTM D638	
Tensile Strength	195	MPa	ASTM D638	
Tensile Elongation (Break)	2	%	ASTM D638	
Flexural Modulus	12500	MPa	ASTM D790	
Flexural Strength	290	MPa	ASTM D790	
Impact Properties	Typical Value	Unit	Test Method	
Notched Izod Impact(3.18mm)	95	J/m	ASTM D256	
Electrical Properties	Typical Value	Unit	Test Method	
Surface Resistivity	Typical value 5.1	ohms	ASTM D257	
Volume Resistivity	2.5	ohms·cm	ASTM D257	
Dielectric Strength	240	kV/mm	ASTM D237 ASTM D149	
Dielectric Constant	3.3	KV/IIIIII	ASTM D149 ASTM D150	
Dissipation Factor	0.004		ASTM D130	
Dissipation Factor	0.004		A31W D130	
Thermal Properties	Typical Value	Unit	Test Method	
Deflection Temperature Unde Load 1.8 MPa, Unannealed	321	$^{\circ}$ C	ASTM D648	
Glass Transition Temperature	163	$^{\circ}\!\mathbb{C}$	ASTM E1356	
Melting Temperature	360	$^{\circ}\!\mathbb{C}$	DSC	
CLTE - Flow	1 605 05	cm/cm/℃	ASTM D696	

NFD ADVANCED COMPOSITES

Tepla® T7235GF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南 、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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CONTACT:

CHINA/JIANG SU 江苏新孚达复合材料有限公司 NFD Composite Material (Jiangsu) Co., Ltd Email:yanghui@nfdpla.com Internet:www.nfdpla.com

